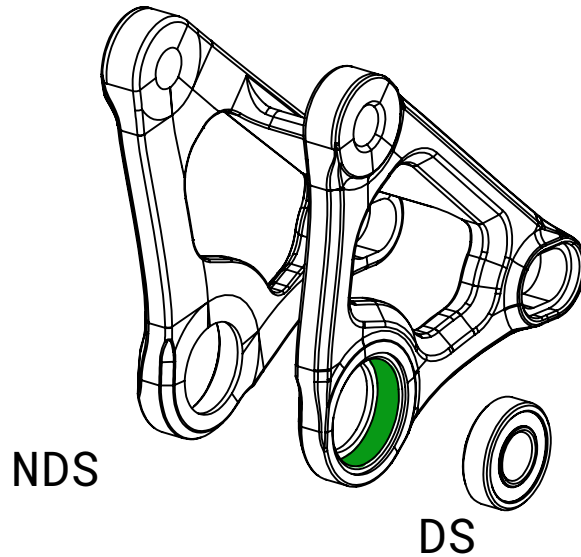
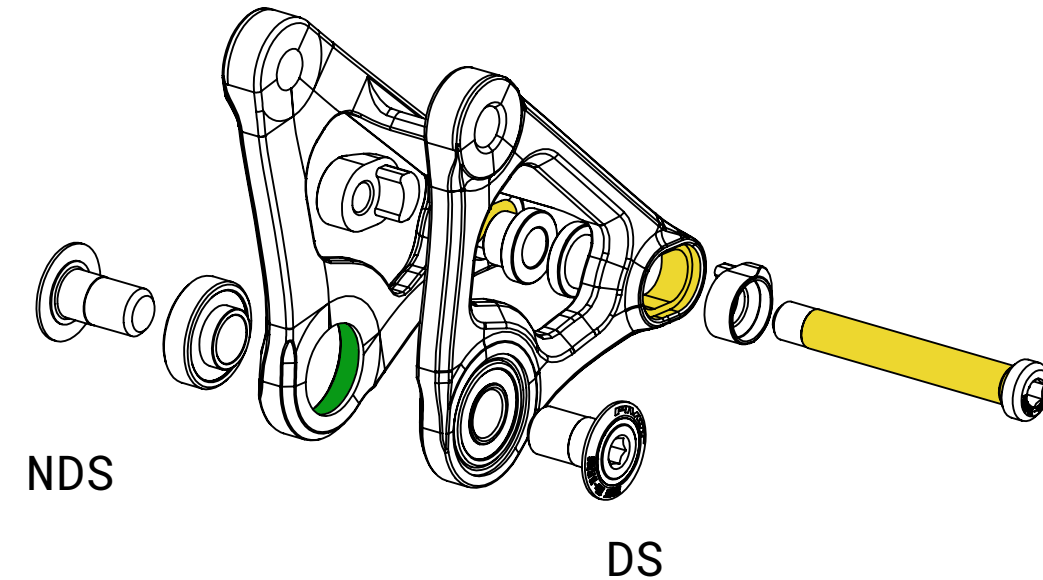


## Pre-Assembly Procedures



## Frame Assembly Procedures



### PART NUMBERS:

LINK: FP-LNK-UL-63MM-V1-R1  
 BEARINGS: FP-BRG-6900-LLUMAXE  
 BOLTS: FP-BLT-M10\*I8-BLK-V1-R2  
 FP-BLT-M8\*57.3-BLK-V1-R1  
 SPACERS: FP-SPC-UL-FLIPCHIP-V1-R1  
 FLIP CHIPS: FP-NUT-UL-FLIPCHIP-DS-V1-R1  
 FP-NUT-UL-FLIPCHIP-NDS-V1-R1

### Notes:

- Use **loctite #638** or equivalent on all bearing pockets before assembling to frame  
 Spread evenly around the bearing pocket with a round wooden toothpick
- Use **loctite #243** or equivalent on **frame threads** for each bolt during frame assembly  
 Spread evenly around the female frame threads with a round wooden toothpick
- Use **Motorex bike grease 2000** or equivalent waterproof grease on the shock pin and flip chip pockets
- All bearings installed during pre-assembly are press fit
- All bearings installed during frame assembly are slip fit
- After assembly clean any excess loctite from the bearings, links, and frame
- After completing the link pre-assembly procedure, align the link with the Frame and install drive side bolts and torque to spec.
- For Frame assembly, install non-drive side bearings and bolts then torque to spec.

**Do not apply Loctite to bolt threads.**



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